



Valtitude / Demand Planning LLC Presents:

# MEASURING SUCCESS

SUPPLY CHAIN METRICS WORKSHOP

Presented by Mark Chockalingam Ph.D.

# Agenda

To mature and improve performance, organizations must measure themselves. To increase performance, incentives must be aligned with metrics.

The objective of this workshop is to review a holistic metrics process to create a balanced Value Chain. We will examine the inter-relationship between the various supply chain metrics – customer service metrics, inventory metrics, schedule adherence, and forecast accuracy. The workshop will also look at the mechanics behind the various metrics and how designing holistic metrics will help you to align incentives and address different behavioral biases. We will discuss the metrics pyramid and the hierarchy of metrics used across different functions in the supply chain.

## WHO SHOULD ATTEND?

- Demand Planners & Planning Managers
- Supply Planners
- Supply Chain Managers
- Inventory Planners
- Operations Planners
- Director of Forecasting & Demand Planning
- Director of Value Chain
- Director of Logistics
- Director of Customer Service
- Controller
- Chief Financial Officer
- VP of Planning
- VP of Supply Chain
- Director of S&OP

## YOU WILL LEARN TO...

- **Appreciate** the importance of a balanced Value Chain
- **Create** a performance measurement process
- **Calculate** customer service, inventory and execution metrics:
  - first time fill rates
  - order complete
  - inventory turns
  - Manufacturing Schedule Adherence
  - Supplier quality
- **Measure and use** forecast metrics in improving the organizational performance
- **Leverage** the Metrics pyramid to enhance decision making
- **Discover and address** the organizational bias
- **Set up** a balanced metrics system and align incentives

## DAY I

09:00 - 11:00

### Metrics and Value Chain Performance

- Introduction to Holistic Value Chains- The Value creation Process in the modern supply chain
- Demand Chain and Supply chain
- Balancing the Value Chain - Integration of objectives
- Top-line versus Bottom-line Metrics
- Hierarchy of the Value Chain Metrics

11:00 - 12:30

### Holistic Metrics and Incentive Alignment

- How to align the Value Chain Process & Objectives
- Compensation and Incentive Alignment
- Organizational Structure
- Balancing Metrics and Organization Structure
- Balancing Efficiency vs. Effectiveness

### Review of Case Exercise to be discussed through out the Seminar

12:30 - 1:30

### Lunch

1:30 - 3:00

### Demand Metrics

- Demand Volatility in the Supply Chain
- Understanding the components of demand
  - Predictable and unpredictable volatility
  - Demand volatility and Forecast Error
  - Mean Absolute Deviation (MAD)
  - Mean Percentage Error
  - Mean Absolute Percentage Error (MAPE or PMAD)
  - Weighted Mean Percentage Error (WMAPE)
  - Forecast Bias and Sku Mix Error (SME)
  - Evolution of Errors
  - Relationship between Bias and Error

# Overview



# Agenda

3:00 to 3:30

## Coffee Break & Networking Exercise using Groups

3:30 - 5:00

## Case Discussion of Demand Metrics

- Computations of Demand Volatility
- Outline for computing other metrics required by the case study

## DAY 2

09:00 - 12:00

## Customer Service Metrics

- Service – the lifeblood of supply chain
- Mechanics of Customer Service and Satisfaction Metrics
  - a. Fill Rates: Line Item, SKU weighted, Value Weighted
  - b. Perfect Order
  - c. On-Time Delivery – Customer Requested
  - d. On-Time Delivery vs. Fill Rates
- Decomposition of Supply Chain Execution
  - a. On-Time Inventory Availability
  - b. Ware House Fill Rate
- Outline for computing other metrics required by the case study

## Manufacturing and Supplier Metrics

- Nurture the Supplier to satisfy the customer!
- Make versus source Metrics
- Mechanics of Supply Metrics
  - a. Manufacturing Schedule Adherence
  - b. Production Lead time
  - c. Vendor Performance
  - d. Vendor Inventory and Pricing
- Outline for computing other metrics required by

the case study

12:00 - 1:00

## Lunch

1:00 - 2:30

## Cost to Serve Metrics

- Measuring an Efficient Supply Chain
- Productivity vs. Obsolescence
- Impact of Gross Margin Structure on Cost Metrics
- Mechanics of Cost Metrics
  - a. Inventory Turns
  - b. SLOBs percent
  - c. Expediting costs – Freight, Overtime
  - d. Capacity Utilization

2:30 - 3:30

## Case Study Deliberations

3:30 Break

3:45

## Conclusions

- Implications for Financial Planning
- Impact of Forecast Bias
- Supply Chain Imbalances
- Metrics Traps
  - a. Measure someone on what they control
  - b. Complicated organizational structures need complex Metrics Processes

# About Us

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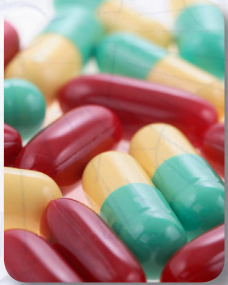
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## About Us

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